

A b s t r a c t

(in conjunction with Fig. 6)

In the production of packs with outer wrappers which have a tear-open strip (12), the latter or continuous material strips (18), for the purpose of severing the tear-open strips (12), are provided with printing, markings (24), etc. Moreover, the film webs (13) are preferably provided with markings, printing or printed marks (25). Sensing elements help
5 to detect the relative positions on account of said printing and the drive of the film web (13) and/or of the material strip (18) is controlled accordingly.

List of designations

10	pack	42	compensating pendulum arrangement
11	blank	43	cutter
12	tear-open strip	44	supporting roller
13	film web	45	strip reel
14	blank station	46	single reel
15	reel	47	single reel
16	replacement reel	48	deflecting roller
17	compensating pendulum arrangement	49	bearing lever
18	material strip	50	drag bearing
19	strip reel	51	spreading roller
20	pack path	52	spreading roller
21	suction belt	53	double roller
22	folding turret	54	compensating pendulum arrangement
23	severing assembly	55	guide roller
24	marking	56	guide roller
25	printed mark	57	grip end
26	printed-mark reader	58	colored marking
27	drive roller	59	guide roller
28	drive roller	60	guide roller
29	servomotor	61	junction roller
30	printed-mark reader	62	guide roller
31	conveying roller	63	bearing journal
32	conveying roller	64	roller
33	servomotor	65	bearing journal
34	motor		
35	suction roller		
36	cutter roller		
37	conveying roller		
38	servomotor		
39	double web		
40	cutter		
41	double strip		